

## Pomac 1 Axe AC servo driven spray unit 509 FS1819, used



**manufacturer :** Pomac

**Product number:**  
FS1819

## Description

Spraying unit

Manufacturer

Pomac

Spraying unit	
Model	509
Year of Manufacture	2024
Control system	Siemens ET200SP TIA portal Profinet
Comments	1 x Manifold with 2 x 10 B-SA5802 nozzle with outside mixing.

### Drive motor

- Vertical Schneider Electric BMH1001 + brake gearbox Motovario SW075
- Motors with steckers IP67

### Electrical on machine

- Connection box: standard 509 2 channel
- Limit switches: 2x standard pnp 8 mm.
- Pneumatic control plate with filter liquid valve and regulators

### Electrical cabinet

- Rittal floor standing panel 1000x800x400 with 100 mm
- socket Control Siemens ET200SP TIA portal Profinet
- Servo control Schneider Electric LXM32MD18N4
- Portable operator panel with KTP700 basic touchpanel
- Die memory: 30 dies
- Programm steps max. 310 to be programmed in grafic and text
- interface to DCM 6 inputs, 5 outputs
- Cable length to machine 15 meter
- Cable length to oprator panel 12 meter
- Lenght interface cable 10 meter

Delivery time	immediately
Price	on request

