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Chiron DZ 18KW 193-04 machining center BA2308, used



manufacturer : Chiron

Product number:
BA2308

Description

Machining center	Horizontal
Manufacturer	Chiron
Model	DZ 18KW 193-04
Year of manufacture	2004
Processing examples	cylinder blocks, drive bearing, valve housing, wheels

Technical data	
Travel in X	830 mm
Travel in Y	550 mm
Travel in Z	630mm
Power, max.	37 kW
Spindle distance DZ	320 mm or 400 mm
Spindle speed, max. up to	16.000 min-1
Chip-to-chip time from	from 1,90 s

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Technical data	
Axis acceleration, max. X-Y-Z	17-17-17 m/s2
Rapid feed, max.	75 m/min
Number of tools, max.	60 or 2 x 35
Tool taper	HSK-A63 / SK-40
Tool weight, max.	10,00 kg
Tool diameter, max.	180 mm
Tool length, max.	380 mm
Automatic workpiece change from	3,50 s
Delivery time	immediately
Price	on request

