

Feintool fine blanking press HFA 6300 CNC IA2561, used



manufacturer : Feintool

Product number:
IA2561

Description

fine blanking press

Manufacturer	Feintool
Model	HFA 6300
Year of Manufacture	1987
PLC controls:	PILZ
Feeder controls:	Autotron
Front end:	Cybelec CNC 7200 PD
Comments	part refurbished 2007

Technical data

Main ram

total force	630 kN
stroke min.	30 mm

stroke	150 mm
cutting velocity min.	3 mm/s
cutting velocity max.	50 mm/s
closeing velocity	120 mm/s
returning velocity	135 mm/s

V-ring

nominal force	320 kN
stroke	40 mm

counter ram

nominal force	160 kN
stroke	40 mm

tool dimensions

lower table - width	910 mm
lower table - depth	1350 mm
upper table - width	900 mm
upper table - depth	900 mm
daylight max.	410 mm

feeders

feeder: type	roll feeder
nominal force	6000 kN

sheet width max	450 mm
sheet thickness max	16 mm
feeding step min.	1 mm
feeding step max.	999.9 mm
sheet length min	3170 mm

electrical specifications

total power consumption	102 kW
mains voltage	380 V
mains frequency	50 Hz

Accessories

- autom. tool clamping device
- closed cabin
- waste cutter
- RAZIOI band lubrication system (minium lubrication)
- additional hydraulic system for 4 additional hydraulic forces (80 bars)

Delivery time	immediately
Price	on request



