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Managing Directors: Klaus Friedrich, Michael Friedrich
Amtsgericht Stuttgart HRB 783559
USt-ID-No.:DE35 0949 264

UBE 800T aluminium extrusion press PR2469, used



manufacturer : UBE

Product number:
PR2469

Description

Extrusion press	
Manufacturer	UBE
Model	800
Locking Force	800 t
Year of Manufacture	1979/2008
Comments	Machine is available without inductor heater, for aluminium

Technical data

Dimensions of recipient	
Diameter	132mm x 560mm
Diameter	127mm x 560mm
Diameter	90mm x 555 mm

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Efficiency	
Squeezing (maximum tonnage)	210kg / cm2 800 M Ton
Squeezing (minimum tonnage)	210kg / cm2 697 M Ton
Servo-side depth. the piston rod forward	210kg / cm2 112 M Ton
Servo-side depth. rod return	210kg / cm2 63 M Ton
Sealing recipient	210kg / cm2 69 M Ton
Opening recipient	210kg / cm2 94 M Ton
Puncture	210kg / cm2 102 M Ton
Shift matrix	210kg / cm2 12 M Ton
Stroke depth. cylinder	1320mm
Stroke cylinders recipient	250mm

Max speed	
Squeezing the maximum tonnage	38.0mm / sec
Squeezing the minimum tonnage	44.0mm / sec
Sealing recipienta	350mm / sec
Opening recipienta	330mm / sec
Puncture	300mm / sec

Pumps

Variable axial plunger	
Manufacturer	Kawasaki
Model	BZ74FS-210R-AR150
	210kg / cm2 x 450 liters / min 1000 rpm / min 2 pcs

Fixed-speed paddle

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Manufacturer	TOKYO Keiki
Model	SQP43-50-30-86-cc-29-15
	70kg / cm2 x 148/88 liters / min 1000 rpm / min 1 pc.

Constant axial plunger	
Manufacturer	
Model	UCHIDA RPF20-15-A-LA-220
	210kg / cm2 x 14 liters / min 1000 rpm / min 1 pc.

Supply pump	
Manufacturer	Kawasaki
Model	IMO 60-4N5YA
	70kg / cm2 x 148/88 liters / min 1000 rpm / min 1 pc.

Constant axial plunger	
Manufacturer	
Model	UCHIDA RPF20-15-A-LA-220
	15kg / cm2 x 545 liters / min 3000 rev / min 2 pcs.

Recipient heating	
Power	22 kW

Delivery time	immediately
Price	on request

Subject to changes in the technical description and prior sale.

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